



WINJOIN®
Your Partner to Win Together

浙江万众工业技术有限责任公司
ZHEJIANG WINJOIN INDUSTRIAL TECHNOLOGY CO.,LTD

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浙江万众工业技术有限责任公司

Zhejiang Winjoin Industrial Technology Co., Ltd.

- 1.1 Overview
- 1.2 Basic Information
- 1.3 Scope of Products and Capability
- 1.4 Certifications
- 1.5 Factory Layout
- 1.6 Production Equipment and Test Equipment List



1.1 Overview

Shenzhen Winjoin Industrial Technology Co., Ltd. / Zhejiang Winjoin Industrial Technology Co., Ltd. (Registered Trademark: WINJOIN) is dedicated to the research, development, and production of industrial fastening, sealing, and corrosion prevention technologies, as well as engineering and technical services. We adhere to the philosophy of "innovative quality management, creating shared value," continuously creating and adding value for customers, and achieving win-win outcomes.

WINJOIN specializes in producing various types of high-pressure and high-temperature resistant YFLUO high-strength bolts, nuts, studs, and non-standard special fasteners conforming to Chinese national standards (GB), American standards (ASTM), international standards (ISO), and domestic industry standards.

WINJOIN develops and manufactures high-performance YFLUO corrosion-resistant fasteners for various harsh environments and media. Our products are widely used in industries such as marine engineering, shipping, petrochemical, natural gas, fluid engineering, pressure vessels, new energy, pharmaceuticals, and new environmental protection equipment.

WINJOIN has built a new intelligent factory covering an area of 24,000 square meters, achieving an annual output of 9,000 tons of fasteners and 3,000,000 disc springs.

WINJOIN has a rigorous internal quality control system and has obtained certifications including South German TUV ISO 9001:2015 quality management system, EU PED 4.3 certification, classification society certification, ISO 14001:2015 environmental management system, and ISO 45001:2018 occupational health and safety management system. We are also a member of the National Fastener Standardization Technical Committee, aiming to internationalize the research, design, production, engineering services, sales, and management of high-strength fasteners, corrosion-resistant products, and disc springs.

- 2005 WINJOIN was founded.
- 2005 Became the qualified supplier of ConocoPhillips, BP
- 2006 was qualified by Celanese and became the approved supplier of Celanese Nanjing project
- 2007 was qualified by Dow Chemicals, Bluewater, SBM, FMC, Schlumberger, Devon, Shell domestically
- 2008 was approved by National Oilwell Varco in China
- 2009 started to export the goods to overseas directly.
- 2009 started to develop coated fasteners applied in the acid chemical environment
- 2010 moved to Zhejiang, capacity up 1000 Ton/Per Year
- 2013 was qualified by Honeywell & Sinochem Taicang Project
- 2014 was qualified by INVISTA nylon 66 phase1 Project
- 2015 New plant set up, capacity up 5000 Ton/Per Year
- 2016 supplied coated fasteners to Yu Lin Rec silicon project.
- 2018 supplied the coated fasteners to Sichuan Yongxiang New Energy Co., Ltd.
- 2019 was approved by WANHUA Chemicals
- 2021 supplied fasteners INVISTA nylon 66 Project phase 3
- 2022 supplied fasteners to Zhanjiang BASF project.
- 2023 new factory started production, Fasteners and Coating capacity up 9000 Ton/Per Year



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1.2 Basic Information

Headquarter: Shenzhen Winjoin Industrial Technology Co. Ltd

International Sales Office (Singapore): Winjoin Fastening System Pte Ltd

Manufacturing Site: Zhejiang Winjoin Industrial Technology Co., Ltd.

Company Address: No.106, Xingye Road, Zhongyi Ningbo Ecological Park, Yuyao City, Ningbo, Zhejiang, China

Registered Capital: 32 million CNY

Legal Representative: LI QICHAO

Factory Area: 24,000 square meters

Fixed Assets: 102 million CNY (consolidated)

Annual Output Value: 120-200 million CNY

Annual Production Capacity: 8,000 tons of petrochemical-grade corrosion-resistant fasteners, 3 million disc springs

Total Number of Employees: 203

Number of Technical Staff: 11

Number of Quality Inspection Staff: 12

Number of Management Staff: 36

Website: www.winjoin.net

Telephone: 0755-26839480 Fax: 0755-26839490

Email: winjoin@winjoin.net



Contact information:

General Manager: LI QICHAO (Thomas.Lee)

Mobile: +86-13825207793

E-mail: thomas@winjoin.net

International Sales: Aiiken Koh

Mobile: +65 98903573

E-mail: akoh@winjoin.net



1.3 Scope of Products and Capability

1.3.1 Fasteners standard and size limited:

Fastener Types	Fasteners Standard	Material	Size
Alloy-Steel and Stainless Steel Bolting for High Temperature or High Pressure Service	ASTM A193/A193M ASME SA193/SA193M	B7,B7M, B16, B8 Class1/2, B8M Class1/2,	1/2"-4"
			M12-M105
Alloy-Steel and Stainless Steel Bolting for Low-Temperature Service	ASTM A320/A320M ASME SA320/SA320M	L7, L7M, L43, B8 Class1/2, B8M Class1/2,	1/2"-4"
			M12-M105
Carbon Steel, Alloy Steel, and Stainless Steel Nuts	ASTM A194/A94M ASME SA194/SA194M	2H, 2HM, 7, 7L, 7ML, 8, 8M	1/2"-4"
			M12-M105
Special steel fasteners	ASTM A453/A453M ASME SA453/SA453M	Grade 660A, 660B, 660C ,660D	1/2"-4"
	ASTM A1014/A1014M	N07718, Inconel 718	1/2"-4"
	ASTM A1082/A1082M	S32760	1/2"-4"
Fasteners for steel pipe flanges in petrochemical industry	HG/T 20613 HG/T 20634 SH/T 3404	35CrMoA, 30CrMoA 0Cr18Ni9, 0Cr17Ni12Mo2, B8, B8M, B7, B7M, L7, 8, 8M,2H, 2HM, 7 etc.	M12 -M105
Stud bolts& nuts for body flange	NB/T 47027	35CrMoA, 40MnB etc.	M16-M48
ISO/ GB standards fasteners	GB/T 901, GB/T 3098-1,-2. GB/T 5782/5783, GB/T 6170/6175 etc.		
	ISO 898-1, ISO898-2, ISO 4014/4017, ISO4032/4033		
	Grade 6.8, 8.8, 10.9, 12.9 etc. A2-70, A2-80, A4-70,A4-80,Etc		

1.3.2 Anti-Corrosion Coating list

Model	Coating Type	Coating Thickness	Work Temp.	Colors	Anti-Corrosion ASTM B-117
YFluo-801E	Zinc+ PTFE	25-35 Microns	-195~+260 °C	Blue/Green/Red	≥2500 hours
Yfluo-801C	Zn-Ni +PTFE	25-35 Microns	-195~+260 °C	Blue/Green/Red	≥3500 hours
YFluo-802B	Cermet+ PTFE	35-55 Microns	-195~+260 °C	Blue/Green/Red	≥5000 hours
YFluo-501GS	Cermet	25-35 Microns	-100~+600 °C	Gray	≥1000 hours
YFluo-ACB	Anti-acid	25-35 Microns	-195~+260 °C	Blue	≥1000 hours



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1.4 Certifications

- i) ISO 9001: 2005
- ii) ISO 14001: 2015
- iii) ISO45001: 2018
- iv) PED CE 2014/68/EU
- v) NORSOK M650
- vi) API 20E, API 20F

1.5 Factory Layout



Full View of Factory



Ram material area



Bolt Production Area



Heat treatment Area



Automatic coating lines



Bolt coating production area

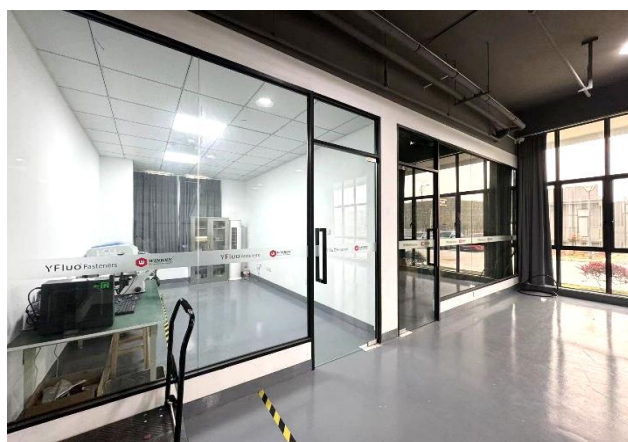


automatic warehouse



Product delivery area

1.6 Test equipment and Lab area





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